

## ABSTRACT OF THE DISCLOSURE

A computer controlled system and method of using the system for control of shipping a quantity of product either domestically or internationally. The system comprises a number of user input stations for entering a shipping request. Product release information stored in the computer is added to the request which is transmitted to a product storage unit, a printer, and an exit control station. The product storage unit selects the product requested. The printer prints a product release form which can include a customs declaration form and/or a digital authentication stamp if desired. The product is prepared for shipping and the product release form is attached. The product and the product release form is checked at the exit control station. The product is then shipped or corrective action is taken.